

Company name: Created by: Phone:

**Date:** 16/02/2019

Qty. | Description

1 | CRN 5-26 A-P-A-E-HQQE



Product No.: 96513492

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

## **Further product details**

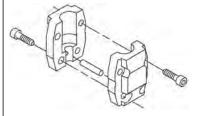
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

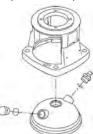
The colour code for the finished product is NCS 9000/RAL 9005.

## **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

Rotating seal ring material: silicon carbide (SiC)



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Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The base is prepared for connection by means of PJE (Victualic®) couplings.



### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

#### **Technical data**

**Controls:** 

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³



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## Qty. | Description

#### Technical:

Pump speed on which pump data are based: 2917 rpm

Rated flow: 5.8 m³/h
Rated head: 135.5 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE
Approvals on nameplate: CE, EAC,ACS
Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316 Stainless steel

Impeller: Stainless stee

EN 1.4401 AISI 316

Bearing: SIC

#### Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: PJE
Size of inlet connection: DN 32

1 1/4 inch

Size of outlet connection: DN 32

1 1/4 inch

Pressure rating for pipe connection: PN 50 Flange size for motor: FT130

#### **Electrical data:**

Motor standard: IEC
Motor type: 112MC
IE Efficiency class: IE3
Rated power - P2: 4 kW
Power (P2) required by pump: 4 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D V

Rated current: 7.9 A Starting current: 1000-1110 % Cos phi - power factor: 0.87-0.87 Rated speed: 2920-2940 rpm Efficiency: IE3 88,1% Motor efficiency at full load: 88.1 % Motor efficiency at 3/4 load: 88.6 % Motor efficiency at 1/2 load: 85.2 %

Number of poles: 2
Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

#### Others:

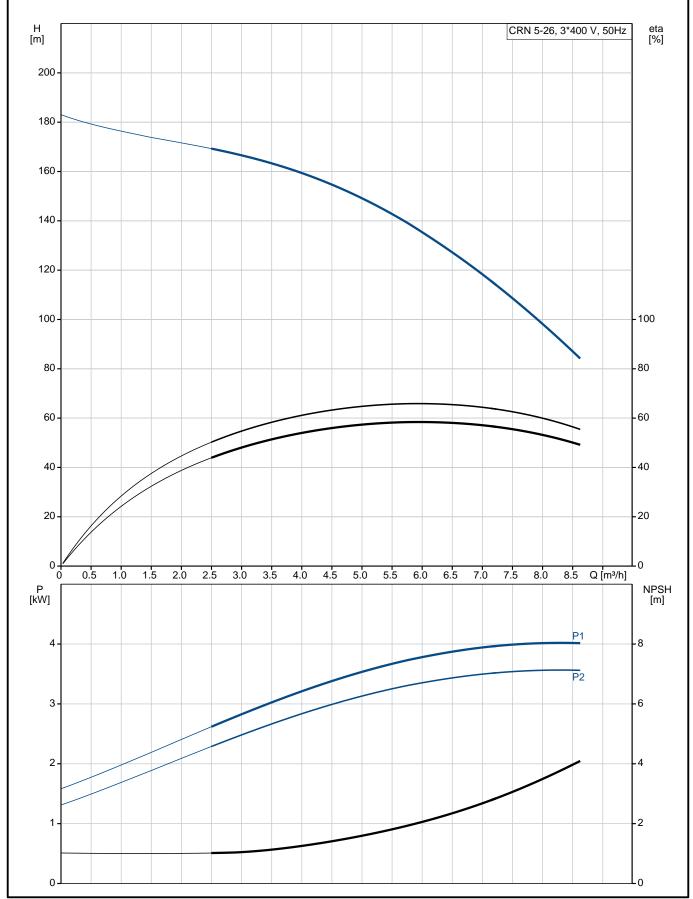
Minimum efficiency index, MEI ≥: 0.57
Net weight: 62.2 kg
Gross weight: 82.8 kg
Shipping volume: 0.257 m³
Danish VVS No.: 385912026



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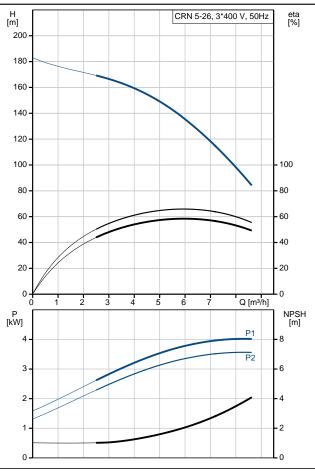
# 96513492 CRN 5-26 A-P-A-E-HQQE 50 Hz

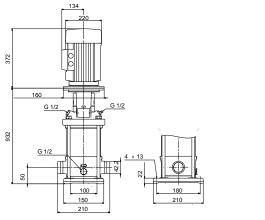


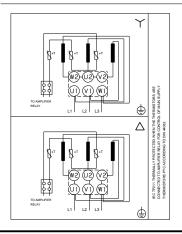


Created by: Phone:

Description	Value
General information:	
Product name:	CRN 5-26
	A-P-A-E-HQQE
Product No:	96513492
EAN number:	5700396645445
Technical:	
Pump speed on which pump data are	2917 rpm
based:	<u> </u>
Rated flow:	5.8 m³/h
Rated head:	135.5 m
Head max:	177.4 m
Stages:	26
Impellers:	26
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	Α
Code for rubber:	Е
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
	25 bar / -20 °C
Type of connection:	PJE
Size of inlet connection:	DN 32
	1 1/4 inch
Size of outlet connection:	DN 32
	1 1/4 inch
Pressure rating for pipe connection:	PN 50
Flange size for motor:	FT130
Connect code:	Р
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	<del>-</del>
Motor standard:	IEC
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Power (P2) required by pump:	4 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V
	·
Rated current:	7.9 A









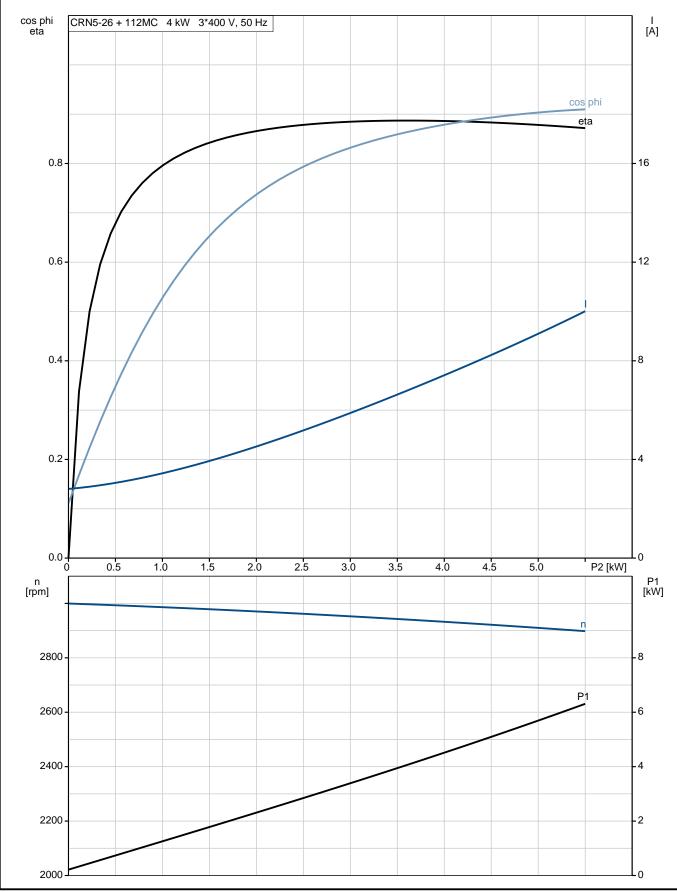
Description	Value
Starting current:	1000-1110 %
Cos phi - power factor:	0.87-0.87
Rated speed:	2920-2940 rpm
Efficiency:	IE3 88,1%
Motor efficiency at full load:	88.1 %
Motor efficiency at 3/4 load:	88.6 %
Motor efficiency at 1/2 load:	85.2 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U15413
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.57
Net weight:	62.2 kg
Gross weight:	82.8 kg
Shipping volume:	0.257 m <sup>3</sup>
Danish VVS No.:	385912026



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# 96513492 CRN 5-26 A-P-A-E-HQQE 50 Hz

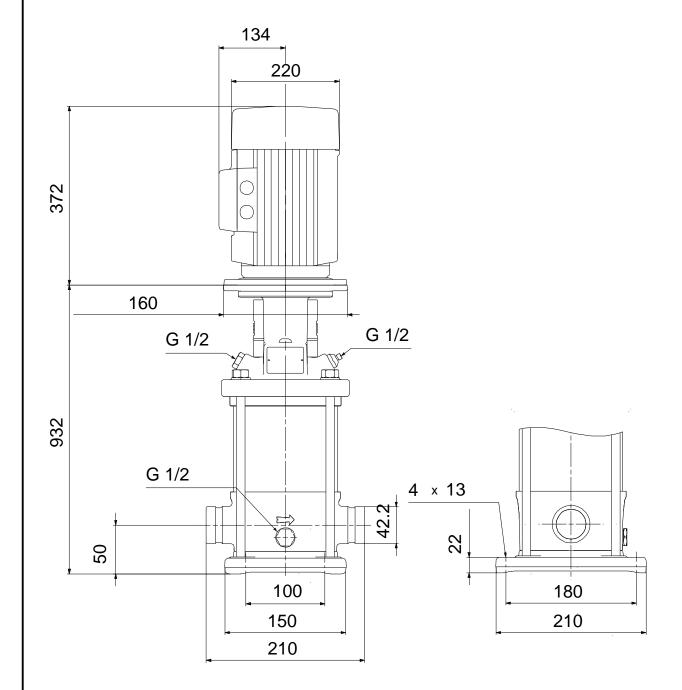




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# 96513492 CRN 5-26 A-P-A-E-HQQE 50 Hz



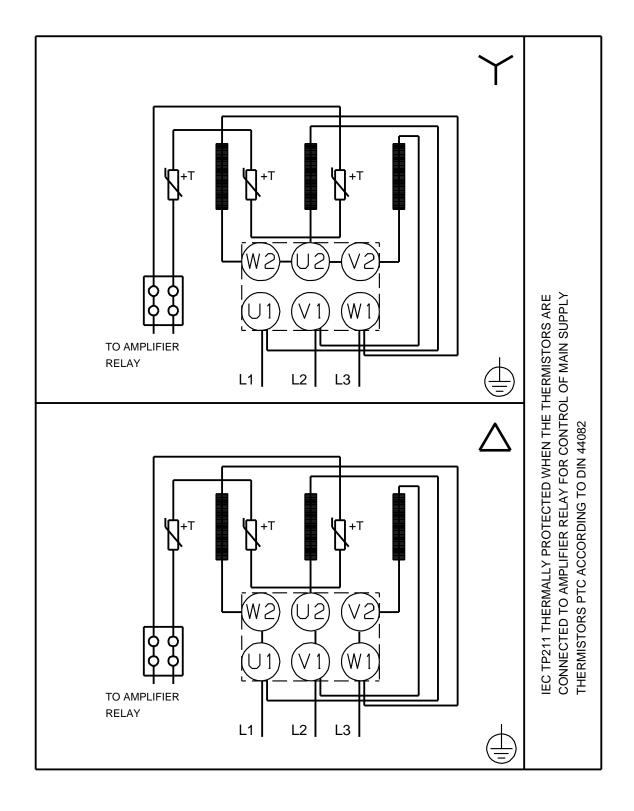
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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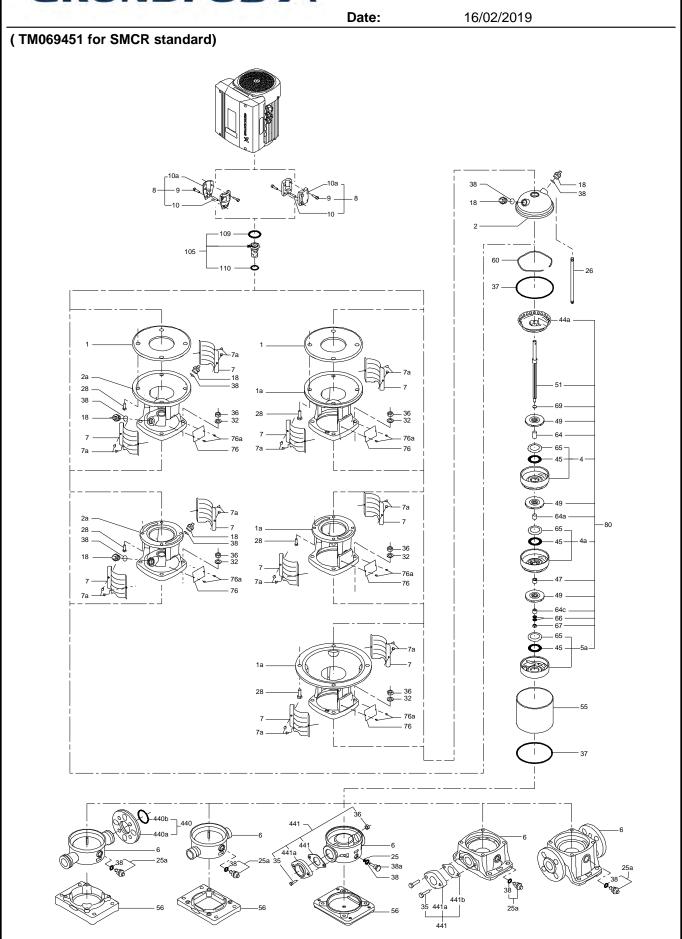
## 96513492 CRN 5-26 A-P-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.



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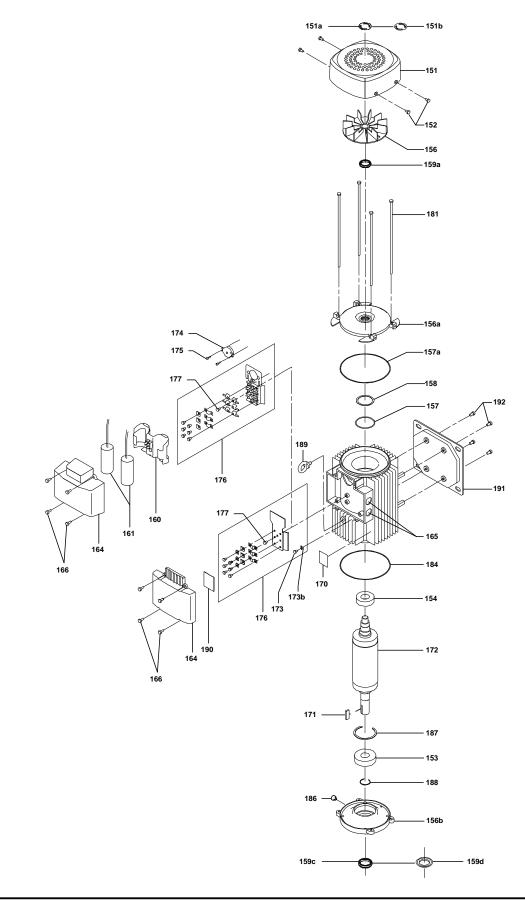




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**Date:** 16/02/2019

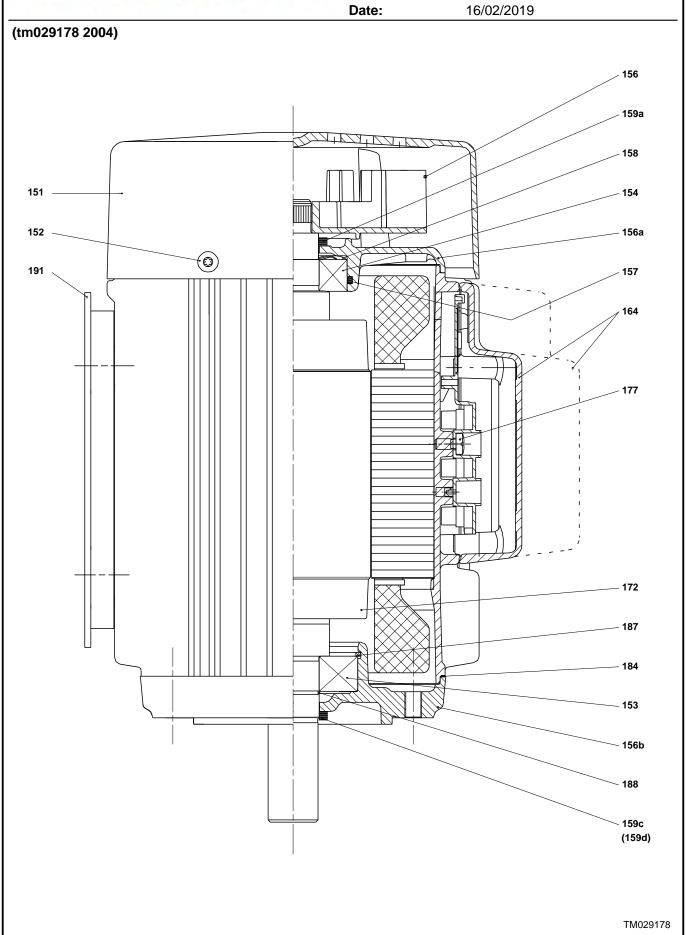
(tm029184 0505)



TM029184



Created by: Phone:





Created by: Phone:

**Date:** 16/02/2019

# Spare parts CRN 5-26, Product No. 96513492 Valid from 1.1.2011 (1152)

	Pos	Description	Annotation	Classification Data	Part no.		. U	
-	80	Kit, chamber stack		Bearing type: SILICON CARBIDE	96453617	1		cs
-	4a	Chamber w. bearing cpl.					5	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
-	4	Chamber cpl.					20	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
-	5a	Chamber cpl.					1	
		Chamber						
	45	Neck ring						
	65	Neck ring retainer						
-	44a	Guide vane					1	
		Plate						
		Guide vane						
	50	Top plate						
	47	Bearing ring, rotating					5	
+	49	Impeller cpl.					26	
	51	Shaft, spline, cpl.					1	
	64c	Clamp, splined		Internal diameter: 8,5			1	
				Outer diameter: 15				
	64a	Spacing pipe		Length (mm): 13.00			5	
	64	Spacing pipe		Length (mm): 26.0			20	
	66	Wedge lock washer		<b>3</b> ( )			1	
	67	Lock nut		Thread: M8			1	
	69	Spacing pipe		Length (mm): 2.00			1	
		Kit, coupling			00415063	1	po	cs
	9	Hex socket head cap screw		Designation: DIN 912			4	
				Length (mm): 25				
				Thread: M8				
	10a	Coupling half					2	
	10	Shaft pin		Diameter: 5			1	
		G. G		Length (mm): 26			•	
		Kit, coupling guard		20119.11 (111111). 20	96505131	1	р	cs
	7.a	Combi Slot Torx screw			00000101	•	4	50
	7	Coupling guard					2	
_	'	Kit, gaskets			96455090	1	po	cc
	37	O-ring			30433030		2	JO
	38	O-ring		Diameter: 16,3			1	
	30	O-IIIIg		Material type: EPDM			<u>'</u>	
				Thickness: 2,4				
	20	O ring					2	
	38	O-ring		Diameter: 16,3			2	
				Material type: EPDM				
	400	0.1		Thickness: 2,4				
	109	O-ring		Diameter: 22,00			1	
				Material type: EPDM				
				Thickness: 2,75				
•		Kit, plug			96505133	1	po	CS
	18	Air vent screw					1	
		Spindle						
		Plug						
	23b	Spindle					1	



Pos	Description	Annotation Classification Data Part no.	Qty.	
25	Plug		1	
25	Plug		1	
38	O-ring	Diameter: 16,3	1	
		Material type: FKM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3	2	
	- ····g	Material type: FKM		
		Thickness: 2,4		
20	O vin v	·		
38	O-ring	Diameter: 16,3	1	
		Material type: EPDM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3	2	
		Material type: EPDM		
		Thickness: 2,4		
-	Kit, shaft seal HQQE	96455086	1	pcs
+ 105	Shaft seal	Material type: HQQE	1	•
_	Kit, wear parts	Material type: SIC 96455101	1	pcs
- 4a	Chamber w. bearing cpl.	Matchartype. Gro	5	
<del></del> a	Chamber W. bearing cpi.			,
45				
45	Neck ring			
65	Neck ring retainer			
45	Neck ring		2	!1
47	Bearing ring, rotating		5	i
64c	Clamp, splined	Internal diameter: 8,5	1	
		Outer diameter: 15		
64a	Spacing pipe	Length (mm): 13.00	5	;
65	Neck ring retainer	<b>_</b> 0.1.g (). 10.00	2	
66	Wedge lock washer		1	
	_	Thursda MO		
67	Lock nut	Thread: M8	1	
441b	Gasket		2	
-	Motor	85903740		pcs
-	Kit, bearing cpl.	96279	302 1	
111	Ball bearing	Designation: 6206.2Z.C3.SYN		
153	Angular-contact bearing			
157	O-ring	Diameter: 62		
		Material type: NBR		
		Thickness: 3		
158	Waved washer			
- 130	Kit, end shield	96279	700 1	
- 156a	End shield	90279	1 00 I	
		Diamet 00		
157	O-ring	Diameter: 62		
		Material type: NBR		
		Thickness: 3		
158	Waved washer			
159a	Seal ring			
-	Kit, eyebolt	96279	825 1	
189	Eyebolt			
	Kit, fan	06270	758 1	
156	Fan	30213	. 55 1	
159c	Seal ring			
159a	Seal ring			
-	Kit, fan cover	96279	756 1	
151b	Label			
151	Fan cover			
152	Pan head thread forming screw			
-	Kit, flange	96279	779 1	
156b	Flange	002.0		
159.c	Seal ring			



Pos	Description	Annotation	Classification Data	Part no.		
	Kit, shaft seal			9627976	33	1
159c	Seal ring					
159a	Seal ring					
	Kit, staybolts			9627979	93	1
181	Pan head staybolt					
	Kit, terminal board			9627976	39	1
173a	Base					
173	Pan head thread forming screw		Designation: COME	BI TORX T25		
176	Slot cheese head screw		Designation: COME			
			Length (mm): 10			
			Thread: M5			
176	Terminal		THI GGG. INIO			
176	Connecting piece					
176	Wire clamp					
176	Terminal board					
177	Pan head screw			000707	70	
404	Kit, terminal box			9627977	/ 2	1
164	Terminal box cover w/gasket					
166	Pan head thread forming screw					
1a	Pump head			98804047		pcs
2	Pump cover			96588244	1	pcs
⊦ 4a	Bulk, Chamber w. bearing cpl. (5 pcs)			96547653	5	pcs
+ 4a	Chamber w. bearing cpl.			98371281	5	pcs
4	Chamber cpl.			98371279	20	pcs
45	Bulk, Neck ring (24 pcs)			9654760	)3	1
- 5a	Chamber cpl.			98371278	1	pcs
6	Base			96588139	1	pcs
7.a	Bulk, Combi Slot Torx screw (1000 pcs)			96886324	4	pcs
7	Bulk, Coupling guard (10 pcs)			96603690		pcs
10	Bulk, Shaft pin (10 pcs)		Diameter: 5	96536473		pcs
10	Buik, Ghait pin (10 pcs)		Length (mm): 26	30330473	•	poo
+ 18	Bulk, Air vent screw (5 pcs)		Longar (mm). 20	96547461	1	pcs
+ 18	Air vent screw				1	
25	Bulk, Plug (10 pcs)					pcs
	• • •			96536013		pcs
25a	Drain plug w/bypass valve		D: 1 10 0	96588243		pcs
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	991988	15	1
			Material type: EPDM			
			Thickness: 2,4			
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	9941272	27	1
			Material type: EPDM			
			Thickness: 2,4			
26	Bulk, Staybolt (4 pcs)		Length (mm): 799	97971879	4	pcs
			Thread: M12			
26	Staybolt		Length (mm): 799	98985615	4	pcs
			Thread: M12			
28	Bulk, Hex head screw (4 pcs)		Length (mm): 25	99335941	4	pcs
	· · · · · · · · · · · · · · · · · · ·		Thread: M8			
37	Bulk, O-ring (24 pcs)			96547656	2	pcs
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815		pcs
	· ·, - ····g (·· · Þ · · · )		Material type: EPDM	55.55515	_	700
			Thickness: 2,4			
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	2	noc
30	Duik, O-IIIIg (50 pcs)			33412121	_	pcs
			Material type: EPDM			
	0.11		Thickness: 2,4	000000		
- 44a	Guide vane			98902003		pcs
47	Bulk, Bearing ring, rotating (10 pcs)			97905743		pcs
47	Bearing ring, rotating			96547649	5	pcs
+ 49	Bulk, Impeller cpl. (10 pcs)			97643331	~~	pcs



	Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
+	49	Bulk, Impeller cpl. (24 pcs)			96547650	26	pcs
+	49	Impeller cpl.			98394423	26	pcs
	51	Shaft, spline, cpl.			98368529	1	pcs
	55	Outer sleeve			98811279	1	pcs
	56	Base plate			96588142	1	pcs
	60	Formed wire spring			96547664	1	pcs
	64c	Bulk, Clamp, splined (5 pcs)		Internal diameter: 8,5	98496968	1	pcs
				Outer diameter: 15			
	64a	Bulk, Spacing pipe (24 pcs)		Length (mm): 13.00	96536452	5	pcs
	64a	Spacing pipe		Length (mm): 13.00	98520104	5	pcs
	64	Bulk, Spacing pipe (24 pcs)		Length (mm): 26.0	96536304	20	pcs
	66	Bulk, Wedge lock washer (10 pcs)			96536157	1	pcs
	67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
	69	Bulk, Spacing pipe (10 pcs)		Length (mm): 2.00	96536451	1	pcs
+	105	Bulk, Shaft seal (15 pcs)		Material type: HQQE	96983415	1	pcs