

**Date:** 18/02/2019

Qty. | Description

1 CRN 150-5-2 A-F-A-E-HBQE



Note! Product picture may differ from actual product

Product No.: 95922412

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

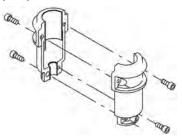
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

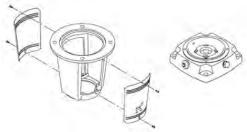
A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

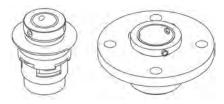
#### Primary seal:

- · Rotating seal ring material: carbon graphite, resin-impregnated
- Stationary seat material: silicon carbide (SiC)

This material pairing has a very good corrosion resistance and is especially suitable for water up to 90 °C. The seal life will be reduced significantly at temperatures above 90 °C. The material pairing is not recommended for liquids containing particles as this will result in heavy wear on the SiC face.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.



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The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

#### **Technical data**

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: 0 .. 120 °C
Liquid temperature during operation: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2974 rpm

Rated flow: 150 m³/h
Rated head: 97.4 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HBQE

Approvals on nameplate: CE, EAC,ACS Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel EN 1.4401

AISI 316 SIC

Bearing: SIC Support bearing: Graflon

Installation:

Maximum ambient temperature: 55 °C Maximum operating pressure: 30 bar

Max pressure at stated temp: 30 bar / 120 °C

30 bar / 0 °C

Type of connection: DIN
Size of inlet connection: DN 125
Size of outlet connection: DN 125
Pressure rating for pipe connection: PN 40
Flange size for motor: FF500

**Electrical data:** 

Motor standard: IEC
Motor type: SIEMENS
IE Efficiency class: IE3
Rated power - P2: 55 kW
Power (P2) required by pump: 55 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-420D/660-725Y V Rated current: 99,0-90,0/57,0-52,0 A



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#### Qty. | Description

Starting current: 670-670 %

Cos phi - power factor: 0.89

Rated speed: 2975 rpm

Efficiency: IE3 94,3%

Motor efficiency at full load: 94.3-94.3 %

Motor efficiency at 3/4 load: 94.5-94.5 %

Motor efficiency at 1/2 load: 93.9-93.9 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

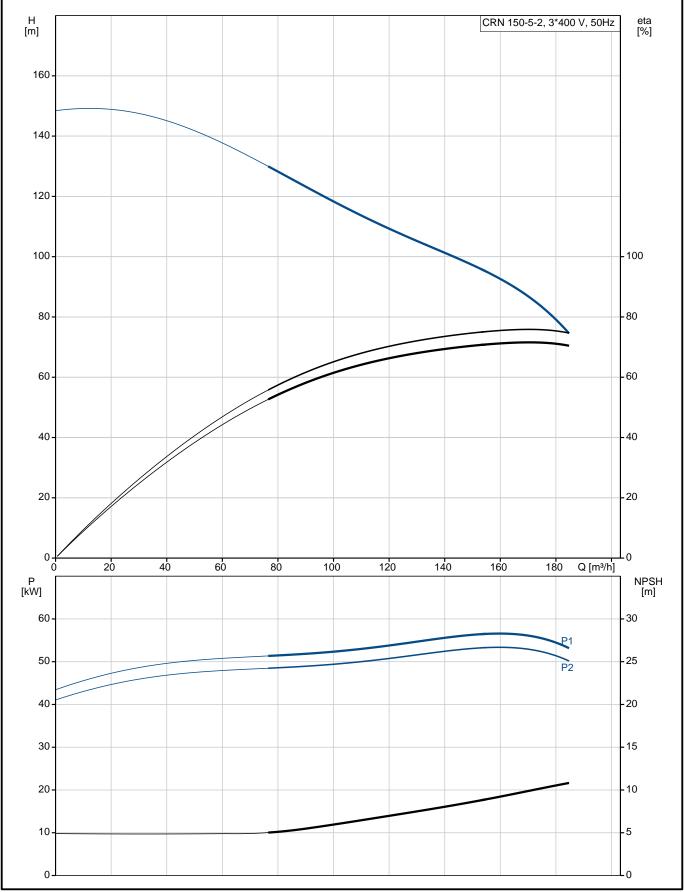
#### Others:

Minimum efficiency index, MEI ≥: 0.70
Net weight: 616 kg
Gross weight: 775 kg
Shipping volume: 2.08 m³



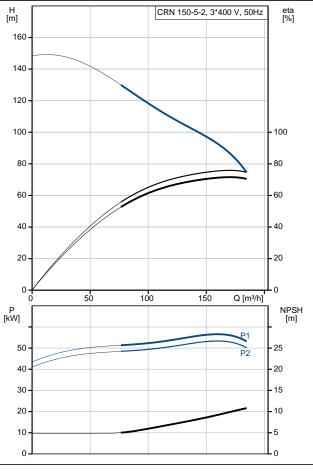
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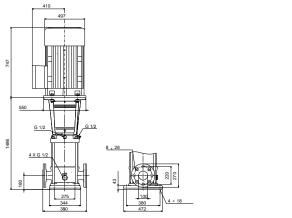
## 95922412 CRN 150-5-2 A-F-A-E-HBQE 50 Hz

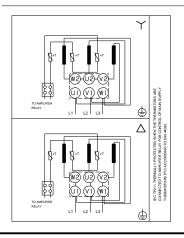




Description	Value
General information:	
Product name:	CRN 150-5-2
	A-F-A-E-HBQE
Product No:	95922412
EAN number:	5700838936322
Technical:	
Pump speed on which pump data are	2974 rpm
based:	2974 10111
Rated flow:	150 m³/h
Rated head:	97.4 m
Head max:	145.2 m
Stages:	5
Impellers:	5
Number of reduced-diameter impellers:	2
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HBQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
<u> </u>	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	55 °C
Maximum operating pressure:	30 bar
Max pressure at stated temp:	30 bar / 120 °C
	30 bar / 0 °C
Type of connection:	DIN
Size of inlet connection:	DN 125
Size of outlet connection:	DN 125
Pressure rating for pipe connection:	PN 40
Flange size for motor:	FF500
Connect code:	F
Liquid:	•
Pumped liquid:	Water
Liquid temperature range:	0 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	555.2 Ng/III
Motor standard:	IEC
Motor type:	SIEMENS
• •	
IE Efficiency class:	IE3
Rated power - P2:	55 kW
Power (P2) required by pump:	55 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-420D/660-725Y V
Rated current:	
nateu turrent.	99,0-90,0/57,0-52,0 A







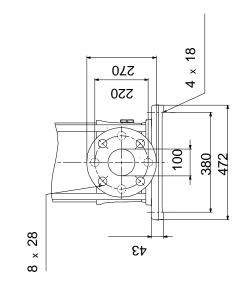


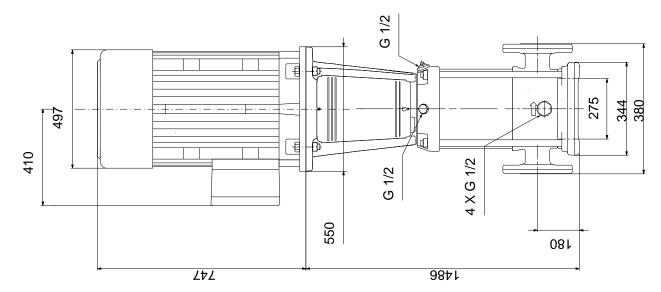
Description	Value
Starting current:	670-670 %
Cos phi - power factor:	0.89
Rated speed:	2975 rpm
Efficiency:	IE3 94,3%
Motor efficiency at full load:	94.3-94.3 %
Motor efficiency at 3/4 load:	94.5-94.5 %
Motor efficiency at 1/2 load:	93.9-93.9 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	81U15338
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	616 kg
Gross weight:	775 kg
Shipping volume:	2.08 m <sup>3</sup>



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## 95922412 CRN 150-5-2 A-F-A-E-HBQE 50 Hz





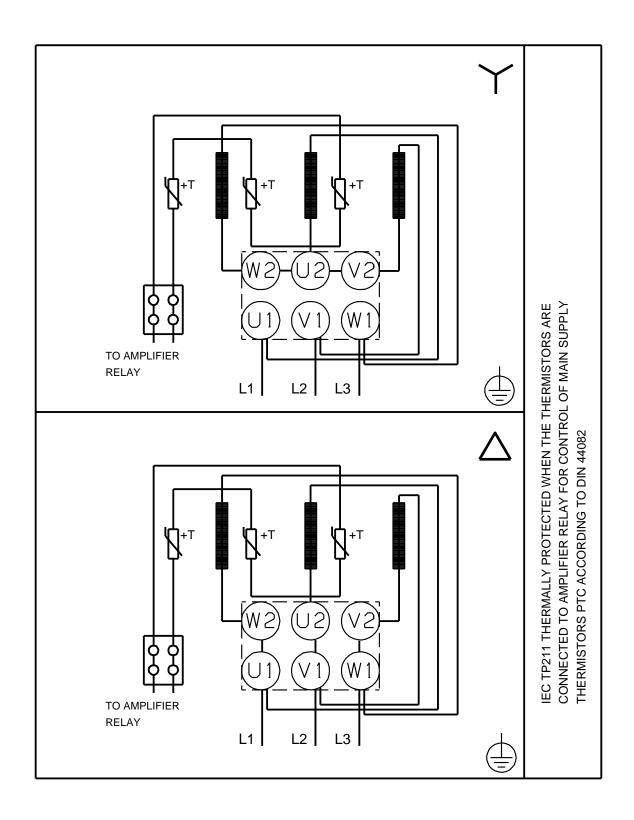
Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

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## 95922412 CRN 150-5-2 A-F-A-E-HBQE 50 Hz



Note! All units are in [mm] unless others are stated.



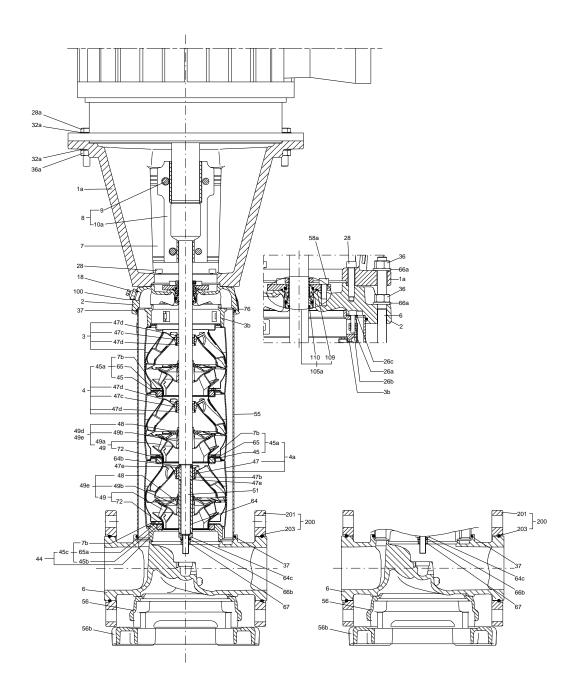
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(TM065565 XLCR) -26b -26c 47d -47c -47d -65 -47c -47d 66a 58a 58 36 66a -23 -100 -60 -47e -47b -64



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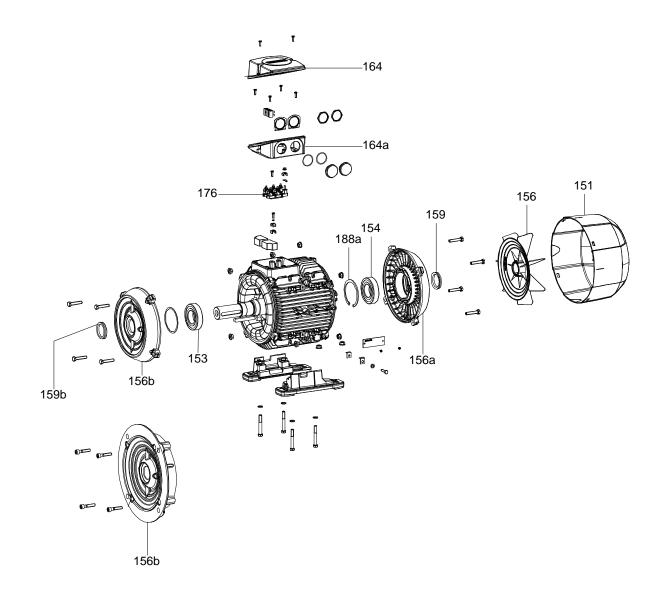
### (TM065579 XLCR)





**Date:** 18/02/2019

(TM058162)





**Date:** 18/02/2019

# Spare parts CRN 150-5-2, Product No. 95922412 Valid from 12.9.2007 (0737)

Pos	Description Raco	Aimotation	Classification Data	Part no. 96587699	Qty.	
•	Base			9658/699	1	рс
6	Base			0077004	1	
	Kit, bearing			96752215		pc
	Adjusting fork				1	
	Adjusting fork				1	
47e	Washer		Internal diameter: I	D22	2	2
			Outer diameter: D32			
47b	Bearing ring, rotating				1	
	Kit, chamber stack			95059866	1	pc
80	Chamber stack				1	
3	Chamber cpl.					
47d	Locking ring					
47c	Bush					
4a	Chamber cpl.					
	O-ring		Diameter:	42		
			Material type: FKM			
			Thickness: 4			
7a	Cross recess Pan head screw					
45	Neck ring					
47	Bearing ring					
65a	Retainer					
4	Chamber cpl.					
7a	Cross recess Pan head screw					
45	Neck ring					
47d	Locking ring					
47c	Bush					
65a	Retainer					
7a	Cross recess Pan head screw					
26c	Washer		Designation: D	IN 125A		
			Thickness: 1,6			
26b	Hex socket head cap screw					
26a	Strap cpl.		Length (mm): 8	327.5		
44a	Discharge part		=09 ().	,,,		
44	Inlet part					
77	Inlet part					
45b	Neck ring					
49e	Impeller cpl.					
49e 49c	Wear ring					
490 49d	Impeller cpl.					
48						
48 49b	Split cone nut Split cone					
49b 49.a	Impeller cpl. reduced diameter					
	· · · · · · · · · · · · · · · · · · ·					
49c	Wear ring		Die t Doo			
51	Shaft cpl.		Diameter: D32			
4-	NA/I		Length (mm): 1042,5			
47e	Washer			ameter: D22		
			Outer diameter: D32			
47b	Bearing ring, rotating					
51	Pump shaft		Diameter:	D32		
			Length (mm): 1042,5			
64c	Spacer ring					
64b	Wedge lock washer					
	Lock washer					



Pos	Description	Annotation Classification Data	Part no.	Qty	/.	Uni
64	Spacing bush					
67	Hex nut	Thread: M14	1			
65a	Retainer					
	Kit, chambers		96751985	1		pcs
	Adjusting fork				1	
	Adjusting fork				1	
4a	Chamber cpl.				1	
	O-ring	Diameter: 42				
		Material type: FKM				
		Thickness: 4				
7a	Cross recess Pan head screw					
45	Neck ring					
47	Bearing ring					
65a	Retainer					
	Kit, coupling		95059812	1		pcs
	Adjusting fork				1	•
8	Coupling	Dimension: 60/32			1	
10a	Coupling half	5.1.5.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1			•	
9	Hex socket head cap screw	Designation: DIN 91	2		4	
		Length (mm): 45	_		•	
		Thread: M16				
	Kit, coupling guard	micad. Wife	96505135	1		pcs
7a	Socket button head screw		90303133	'	4	pus
7 a					2	
1	Coupling guard		05050004	1	_	
	Kit, gaskets		95059804	1	_	pcs
	Adjusting fork				1	
	Adjusting fork				1	
37	O-ring				2	
38	O-ring	Diameter: 16,3			4	
		Material type: EPDM				
		Thickness: 2,4				
38	O-ring	Diameter: 16,3			2	
		Material type: EPDM				
		Thickness: 2,4				
60	Spring				4	
109	O-ring				1	
109	O-ring	Material type: EPDN	1		1	
110	O-ring				1	
110	O-ring	Diameter: 21,5			1	
	3	Material type: EPDM				
		Thickness: 4,25				
	Kit, plug		96505136	1		pcs
18	Air vent screw		00000.00	•	1	Poo
10	Spindle				•	
	Plug					
25	Plug				4	
25	Plug				1	
	-	Diometer 40.0			2	
38	O-ring	Diameter: 16,3			2	
		Material type: FKM				
00		Thickness: 2,4				
38	O-ring	Diameter: 16,3			4	
		Material type: FKM				
		Thickness: 2,4				
38	O-ring	Diameter: 16,3			6	
		Material type: FKM				
		Thickness: 2,4				
38	O-ring	Diameter: 16,3			2	
		Material type: EPDM				



Pos		Annotation	Classification Data	Part no.	Qty	<i>r</i> .	Un
38	O-ring		Diameter: 16,3			4	
			Material type: EPDM				
			Thickness: 2,4				
	Kit, shaft			98368862	1		pcs
47e	Washer		Internal diameter: D2	22		2	
			Outer diameter: D32				
47b	Bearing ring, rotating					1	
51	Shaft cpl.		Diameter: D32			1	
			Length (mm): 1042,5				
47e	Washer		Internal diameter	r: D22			
			Outer diameter: D32				
47b	Bearing ring, rotating						
51	Pump shaft		Diameter: D32				
			Length (mm): 1042,5				
64c	Spacer ring		g(				
64b	Wedge lock washer						
64b	Lock washer						
64	Spacing bush						
67	Hex nut		Thread: M14				
51			Diameter: D32			1	
91	Pump shaft					1	
64-	Chapter sing		Length (mm): 1042,5			4	
64c	Spacer ring					1	
64b	Wedge lock washer					1	
64b	Lock washer					1	
64	Spacing bush					1	
67	Hex nut		Thread: M14			1	
	Kit, shaft seal HBQE			95059800	1		рс
105	Shaft seal		Material type: HBQE			1	
	Kit, wear parts			95059811	1		рс
	Adjusting fork					1	
	Adjusting fork					1	
7a	Cross recess Pan head screw					18	3
45	Neck ring					6	
47e	Washer		Internal diameter: D2	22		2	
			Outer diameter: D32				
47d	Locking ring					10	)
47c	Bush					5	
47b	Bearing ring, rotating					1	
49c	Wear ring					6	
65a	Retainer					6	
oou	Bulk, Gasket (10 pcs)			99158755	1	_	рс
	Motor			33130733	1		pc
156	Fan			967666			pc.
151	Kit, fan cover			980622			
156b	Kit, flange			980622			
	Kit, lubrication nipple			980625			
156a	Kit, ND-end shield cpl.			980625			
159b	Kit, seal ring			980625			
176	Kit, terminal board			980622			
164a	Kit, terminal box			980622	264	1	
1a	Motor stool			99367309	1		рс
2	Pump head			99025089	1		pc:
3	Chamber cpl.			98371405			pc
4a	Chamber cpl.			98371409			рс
4	Chamber cpl.			98371407			рс
65a	Retainer			984616			۲۰
ooa	Notaliloi					1	
6	Base			97974018	1		рс



	Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
	7	Bulk, Coupling guard (10 pcs)			96603279	2	pcs
+	18	Bulk, Air vent screw (5 pcs)			96547461	1	pcs
+	18	Air vent screw			95061351	1	pcs
	25	Bulk, Plug (10 pcs)			96536013	1	pcs
	26c	Bulk, Washer (4 pcs)		Designation: DIN 125A	99262704	4	pcs
				Thickness: 1,6			
	26c	Washer		Designation: DIN 125A	96586880	4	pcs
				Thickness: 1,6			
	26b	Bulk, Hex socket head cap screw (10 pcs)			98931380	4	pcs
	26a	Strap cpl.		Length (mm): 827,5	98984447	4	pcs
	26	Staybolt		Length (mm): 1113,5	98976657	4	pcs
				Thread: M 16			
	28	Bulk, Hex socket head cap screw (10 pcs)		Designation: DIN 912	96536147	4	pcs
				Length (mm): 50			
				Thread: M10			
	28	Bulk, Hex head screw (20 pcs)		Length (mm): 60	97506949	8	pcs
				Thread: M16			
	32	Bulk, Washer (100 pcs)		Designation: DIN 125 A	98923051	16	pcs
				Internal diameter: 17			
				Outer diameter: 30			
				Thickness: 3			
	36	Bulk, Hex nut (20 pcs)		Thread: M16	96620480	8	pcs
	38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815	2	pcs
				Material type: EPDM			
				Thickness: 2,4			
	38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	2	pcs
				Material type: EPDM			
				Thickness: 2,4			
	44a	Discharge part			99052574		pcs
+	44	Inlet part			99106112		pcs
+	49e	Bulk, Impeller cpl. (5 pcs)			96915630	3	pcs
+	49e	Impeller cpl.			96903236	3	pcs
-	49d	Bulk, Impeller cpl. (5 pcs)			96917049		pcs
	48	Bulk, Split cone nut (10 pcs)			965513	333 1	
+	49d	Impeller cpl.			96907108	2	pcs
	55	Outer sleeve		Outer diameter: 225	99051722	1	pcs
				Length (mm): 851			
	56b	Base plate			99048161	1	pcs
	56	Base plate			97789433	1	pcs
	60	Bulk, Spring (20 pcs)			96536032	4	pcs
	65a	Retainer			98461640	1	pcs
	440b	Bulk, Lock ring (4 pcs)			96547435	1	pcs