

18/02/2019

Qty. | Description

1

#### CRN 150-3 A-F-A-E-HQQE



#### Note! Product picture may differ from actual product

Product No.: 95922410

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via DIN flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### **Further product details**

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.

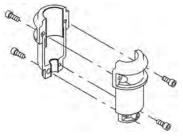
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.

4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

#### Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

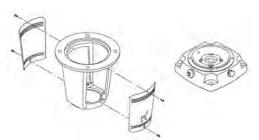


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

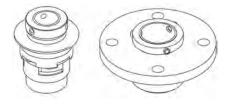
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

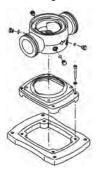
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.



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The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

### **Technical data**

#### Controls:

Frequency converter:	NONE
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#### Liquid:

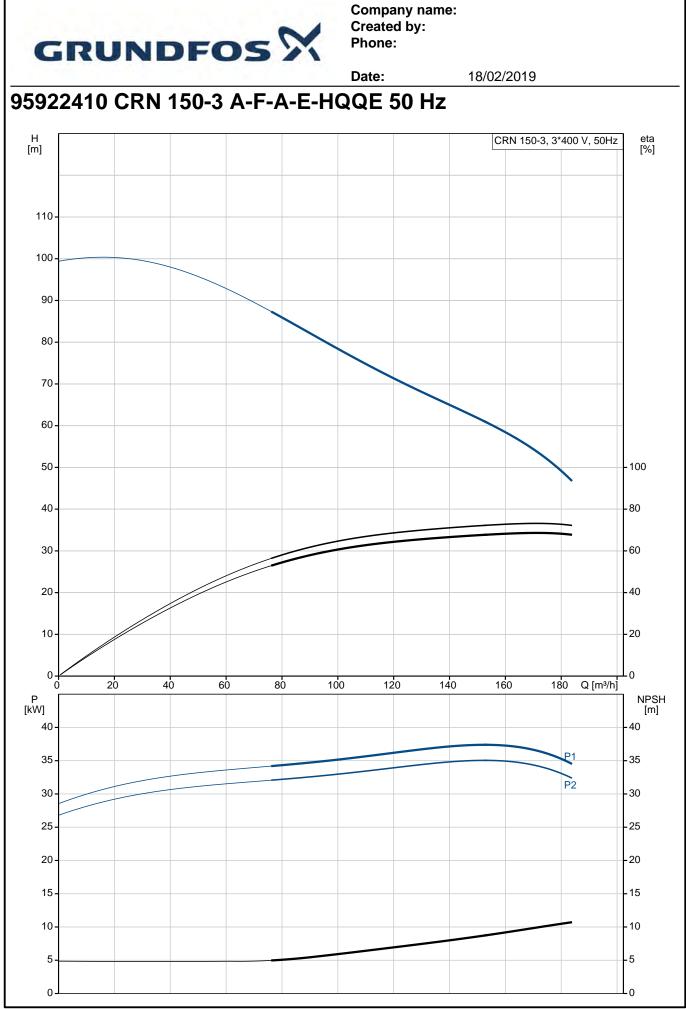
Pumped liquid:	Water
Liquid temperature range:	-40 120 °C
Liquid temperature during	operation: 20 °C
Density:	998.2 kg/m³

#### **Technical:**

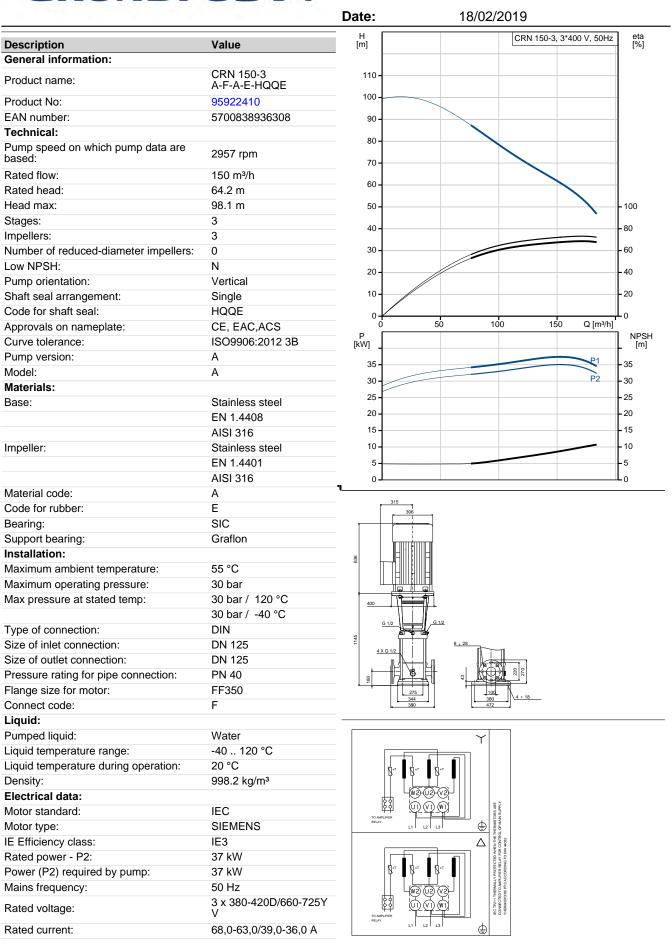
ta are based: 2957 rpm 150 m <sup>3</sup> /h 64.2 m Vertical Single HQQE CE, EAC,ACS ISO9906:2012 3B
Stainless steel EN 1.4408 AISI 316
Stainless steel EN 1.4401 AISI 316
SIC Graflon
55 °C 30 bar 30 bar / 120 °C 30 bar / -40 °C
DIN DN 125 DN 125 ion: PN 40 FF350
IEC SIEMENS IE3 37 kW 37 kW 50 Hz



		Date:	18/02/2019	
Description				
Starting current:	670-670 %			
Cos phi - power factor:	0.88			
Rated speed:	2955 rpm			
Efficiency:	IE3 93,7%			
Motor efficiency at full load:	93.7-93.7 %			
Motor efficiency at 3/4 load:	93.9-93.9 %			
Motor efficiency at 1/2 load:	93.5-93.5 %			
Number of poles:	2			
Enclosure class (IEC 34-5):	55 Dust/Jetting			
Insulation class (IEC 85):	F			
Others:				
Minimum efficiency index, ME				
Net weight:	382 kg			
Gross weight:	459 kg			
Shipping volume:	1.32 m³			



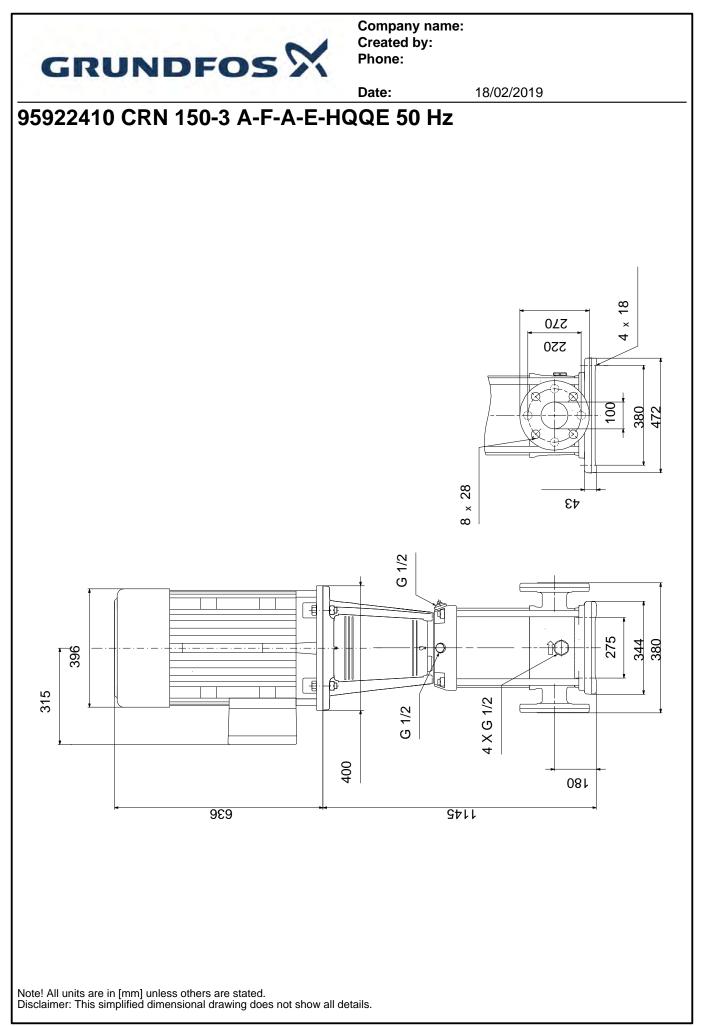


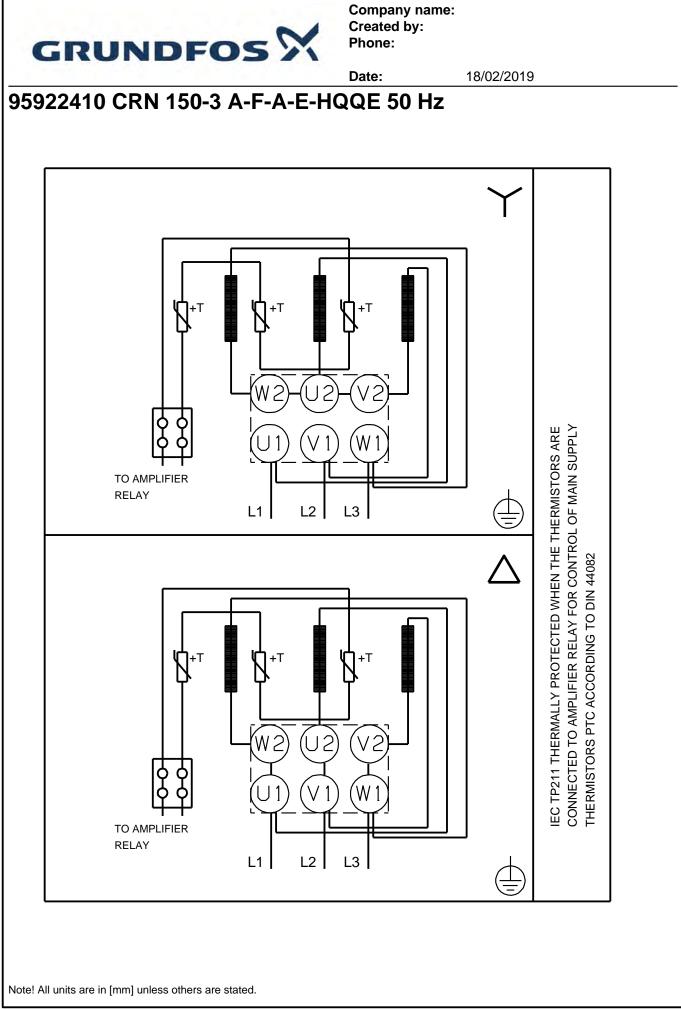


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Date: 18/02/2019 Description Value 670-670 % Starting current: Cos phi - power factor: 0.88 Rated speed: 2955 rpm Efficiency: IE3 93,7% Motor efficiency at full load: 93.7-93.7 % Motor efficiency at 3/4 load: 93.9-93.9 % Motor efficiency at 1/2 load: 93.5-93.5 % Number of poles: 2 Enclosure class (IEC 34-5): 55 Dust/Jetting Insulation class (IEC 85): F PTC Motor protec: Motor No: 81U15334 Controls: NONE Frequency converter: Others: Minimum efficiency index, MEI ≥: 0.70 Net weight: 382 kg Gross weight: 459 kg Shipping volume: 1.32 m<sup>3</sup>

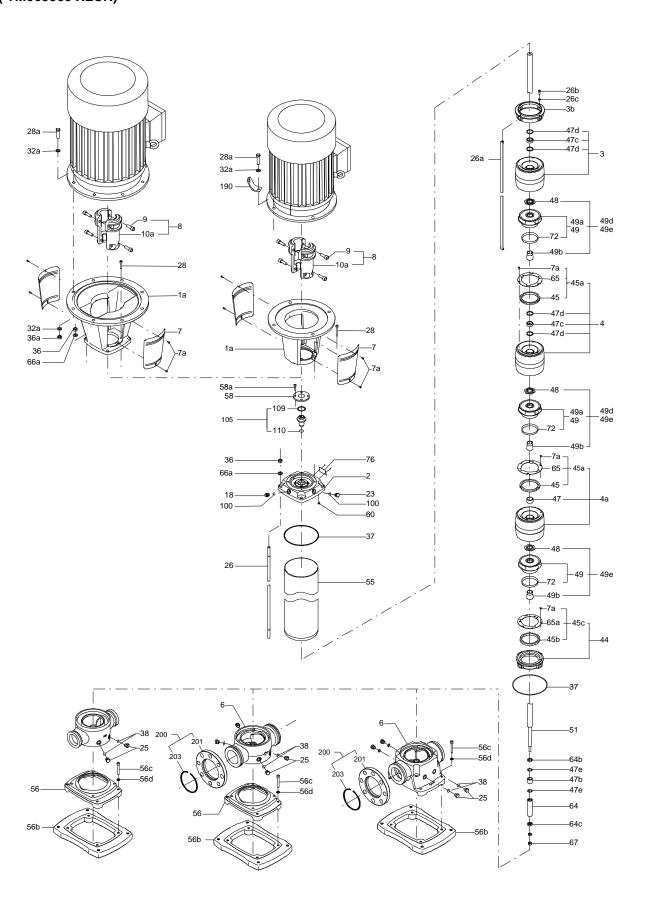






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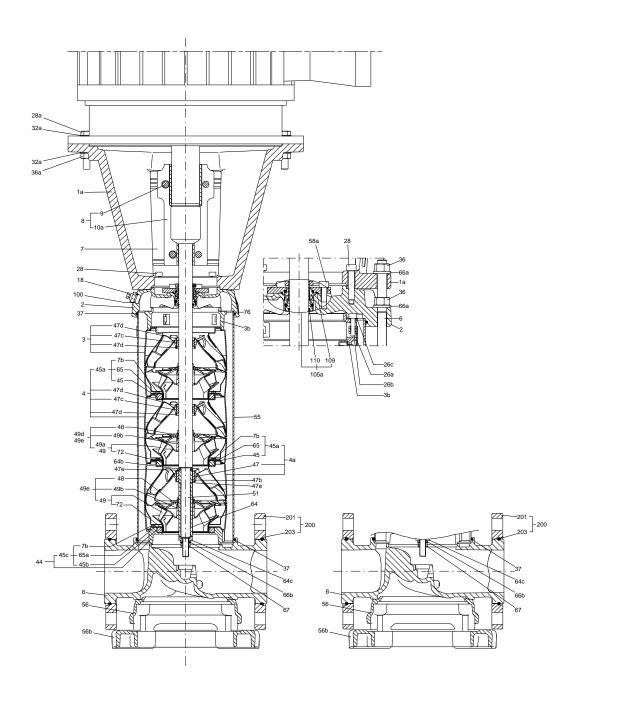






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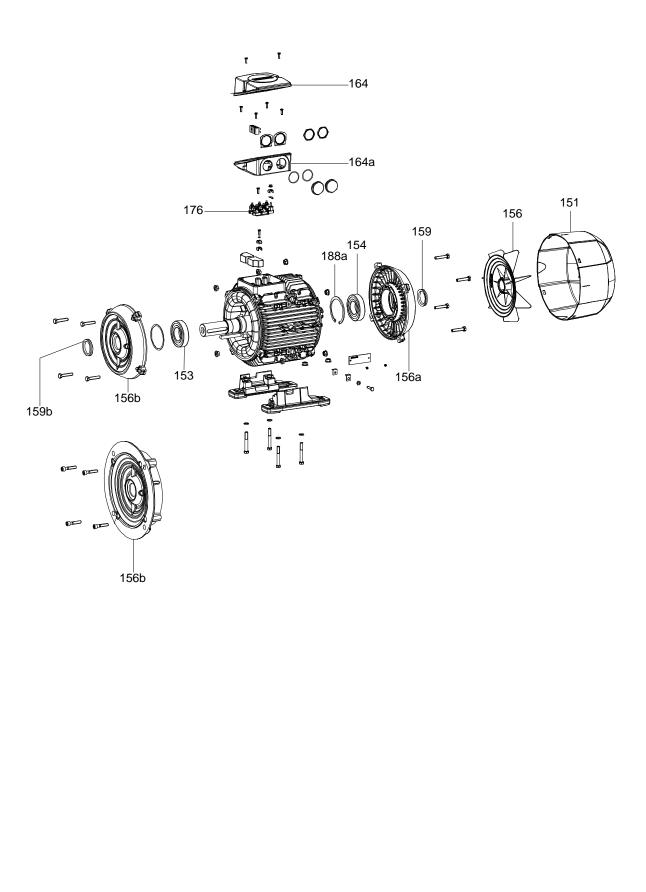
(TM065579 XLCR)



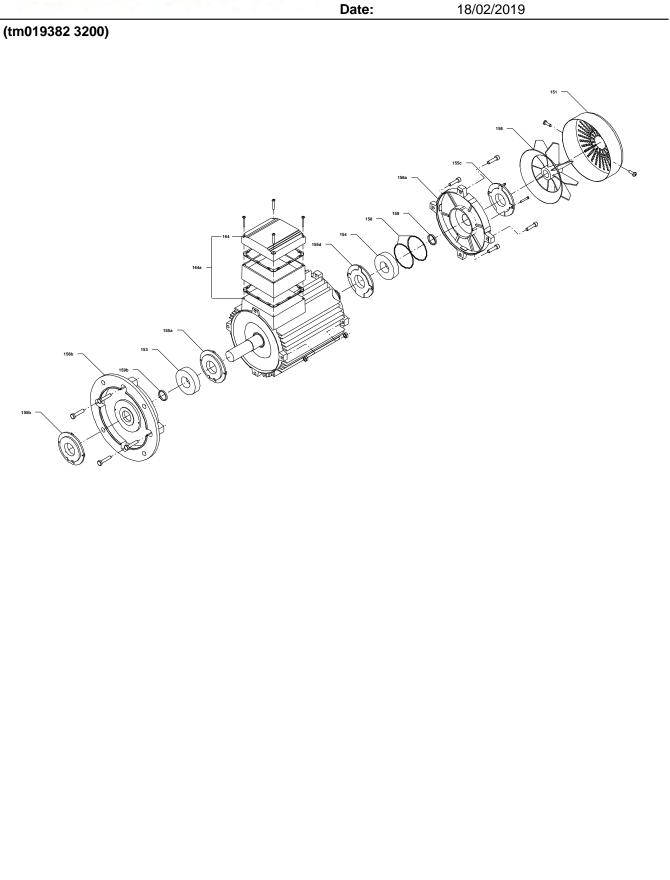


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# Spare parts CRN 150-3, Product No. 95922410 Valid from 31.3.2011 (1113)

Pos	Description	Annotation	Classification Data	Part no.	Qty.	
•	Base			96587699	1	pcs
	Kit, bearing			96752215		pcs
	Adjusting fork					1
	Adjusting fork					1
47e	Washer		Internal diameter: D	022	2	2
			Outer diameter: D32			
47b	Bearing ring, rotating					1
	Kit, chamber stack			95059862		pcs
80	Chamber stack					1
	Shaft cpl.		Diameter: D22			
			Length (mm): 731,5			
47e	Washer		Internal dia	meter: D22		
			Outer diameter: D32			
47b	Bearing ring, rotating					
51	Pump shaft		Diameter: [	022		
			Length (mm): 731,5			
64c	Spacer ring					
64b	Wedge lock washer					
64b	Lock washer					
64	Spacing bush					
67	Hex nut		Thread: M1	4		
3	Chamber cpl.					
47d	Locking ring					
47c	Bush					
4a	Chamber cpl.					
	O-ring		Diameter: 4	12		
			Material type: FKM			
			Thickness: 4			
7a	Cross recess Pan head screw					
45	Neck ring					
47	Bearing ring					
65a	Retainer					
4	Chamber cpl.					
7a	Cross recess Pan head screw					
45	Neck ring					
47d	Locking ring					
47c	Bush					
65a	Retainer					
7a	Cross recess Pan head screw					
26c	Washer		Designation: D	N 125A		
			Thickness: 1,6	-		
26b	Hex socket head cap screw		,*			
26a	Strap cpl.		Length (mm): 5	16,5		
44a	Discharge part			· / -		
44	Inlet part					
	Inlet part					
45b	Neck ring					
49e	Impeller cpl.					
	Wear ring					
40c	-					
49c						
49c 65a	Retainer Kit chambers			06751095	1	no
	Ketainer Kit, chambers Adjusting fork			96751985		рс 1



os	Description	Annotation Classification Data	Part no.	Qty.	. Unit
1a	Chamber cpl.				1
	O-ring	Diameter: 42			
		Material type: FKM			
		Thickness: 4			
7a	Cross recess Pan head screw				
45	Neck ring				
47	Bearing ring				
 65a	Retainer				
Jou	Kit, coupling		96416594	1	pcs
			30410334		1 1
<b>`</b>	Adjusting fork	Dimension, 22/55			
3	Coupling cpl.	Dimension: 22/55	N 040		1
9	Hex socket head cap screw	Designation: DI	N 912		
		Length (mm): 25			
		Thread: M10			
10a	Coupling half				
	Kit, coupling guard		96505135	1	pcs
7a	Socket button head screw				4
7	Coupling guard				2
	Kit, cover		98832448	1	pcs
	Kit, gaskets		95059804		pcs
	Adjusting fork		000000		1
	Adjusting fork				1
37	O-ring				2
	-				
38	O-ring	Diameter: 16,3			4
		Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			2
		Material type: EPDM			
		Thickness: 2,4			
50	Spring				4
109	O-ring				1
109	O-ring	Material type: EPDI	М		1
110	O-ring				1
110	O-ring	Diameter: 21,5			1
110	O-mig	Material type: EPDM			1
		Thickness: 4,25	00505400		
	Kit, plug		96505136		pcs
18	Air vent screw				1
	Spindle				
	Plug				
25	Plug				4
25	Plug				1
38	O-ring	Diameter: 16,3			2
	- 5	Material type: FKM			
		Thickness: 2,4			
38	O ring	Diameter: 16,3			4
00	O-ring				4
		Material type: FKM			
		Thickness: 2,4			_
38	O-ring	Diameter: 16,3			6
		Material type: FKM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			2
	-	Material type: EPDM			
		Thickness: 2,4			
38	O-ring	Diameter: 16,3			4
		Material type: EPDM			-1
		Thickness: 2,4			
		I NICKNESS: 2.4			



os	Description	Annotation	Classification Data	Part no. C	ty.	Unit
	Shaft cpl.		Diameter: D22		1	
			Length (mm): 731,5			
l7e	Washer		Internal diamet	er: D22		
			Outer diameter: D32			
7b	Bearing ring, rotating					
51	Pump shaft		Diameter: D22			
			Length (mm): 731,5			
4c	Spacer ring		g(),,,			
i4b	Wedge lock washer					
4b	Lock washer					
64	Spacing bush					
57	Hex nut		Thread: M14			
7e	Washer		Internal diameter: D	122	2	
10	Washer		Outer diameter: D32	<i>,</i>	-	
7b	Bearing ring, rotating				1	
i1	Pump shaft		Diameter: D22		1	
• •	i ump shart		Length (mm): 731,5		1	
4c	Spacer ring		Longui (mm). 701,0		1	
40 4b	Wedge lock washer				1	
40 64b	Lock washer				1	
4 7	Spacing bush Hex nut		Thread: M14		1	
			Thread. MT4	00505450 4		
	Kit, shaft seal HQQE			96525458 1		pcs
~-	Grinding device		M ( )   ( )  00	-	1	
05	Shaft seal		Material type: HQQ	E	1	
	Adjusting fork					
09	O-ring					
10	O-ring		Diameter: 21,5			
			Material type: EPDM			
			Thickness: 4,25			
	Kit, wear parts			95059810 1		pcs
	Adjusting fork				1	
	Adjusting fork				1	
a	Cross recess Pan head screw				9	
5	Neck ring				3	
7d	Locking ring				4	
7c	Bush				2	
7b	Bearing ring, rotating				1	
9c	Wear ring				3	
5a	Retainer				3	
	Bulk, Gasket (10 pcs)			99158755 1		pcs
	Motor			1		pcs
56	Kit, fan			9806226	51	
51	Kit, fan cover			9806227	51	
56b	Kit, flange			98062279	91	
	Kit, lubrication nipple			9806253	1 1	
56a	Kit, ND-end shield cpl.			9806251		
59b	Kit, seal ring			9806255		
76	Kit, terminal board			98062230		
64a	Kit, terminal box			98062262		
	Motor			1		pcs
53	Angular-contact bearing		Designation: 7312E			P00
55b	Bearing cover		Boorgination. 7012L	9647494		
				96474940		
55d	Bearing cover					
58	Corrugated spring			9647495		
56a	End shield			9867816		
56b	End shield			96474949 9647494		
56	Fan					



Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
151	Fan cover			966096	-	
176	Terminal board cpl.			964764	40	1
164	Terminal box cover			986427	79	1
164a	Terminal box cpl.			986427	'32	1
159	V-ring			964749	952	1
154	Ball bearing		Designation: 6312.0			
1a	Motor stool			98967671		pcs
2	Pump head			97789459		pcs
3	Chamber cpl.			98371405		pcs
4a	Chamber cpl.			98371409		pcs
4 4	Chamber cpl.			98371407		pcs
4 65a	Retainer			984616		•
	Base					
6				97974018		pcs
7a 7	Bulk, Socket button head screw (10 pcs)			96549696		pcs
7	Bulk, Coupling guard (10 pcs)			96603279		pcs
18	Bulk, Air vent screw (5 pcs)			96547461		pcs
18	Air vent screw			95061351		pcs
25	Bulk, Plug (10 pcs)			96536013		pcs
26c	Bulk, Washer (4 pcs)		Designation: DIN 125A	99262704	4	pcs
			Thickness: 1,6			
26c	Washer		Designation: DIN 125A	96586880	4	pcs
			Thickness: 1,6			
26b	Bulk, Hex socket head cap screw (10 pcs)			98931380	4	pcs
26a	Strap cpl.		Length (mm): 516,5	98984445	4	pcs
26	Staybolt		Length (mm): 745,5	98976648	4	pcs
			Thread: M 16			
28	Bulk, Hex socket head cap screw (10 pcs)		Designation: DIN 912	96536147	4	pcs
			Length (mm): 50			
			Thread: M10			
28	Bulk, Hex head screw (20 pcs)		Length (mm): 60	97506949	4	pcs
			Thread: M16			
32	Bulk, Washer (100 pcs)		Designation: DIN 125 A	98923051	8	pcs
			Internal diameter: 17		-	1
			Outer diameter: 30			
			Thickness: 3			
36	Bulk, Hex nut (20 pcs)		Thread: M16	96620480	4	pcs
38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815		•
30	Buik, O-Illig (10 pcs)		Material type: EPDM	99190015	2	pcs
20	Dully Oright (50 pee)		Thickness: 2,4	00440707	~	
38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	2	pcs
			Material type: EPDM			
	Discharge a set		Thickness: 2,4	0005055		
44a	Discharge part			99052574		pcs
				99106112		pcs
44	Inlet part					n 00
44 49e	Bulk, Impeller cpl. (5 pcs)			96915630		pcs
44 49e 49e	Bulk, Impeller cpl. (5 pcs) Impeller cpl.			96915630 96903236	3	pcs
44 49e	Bulk, Impeller cpl. (5 pcs)		Outer diameter: 225	96915630	3	•
44 49e 49e	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve		Outer diameter: 225 Length (mm): 540	96915630 96903236	3	pcs
44 49e 49e	Bulk, Impeller cpl. (5 pcs) Impeller cpl.			96915630 96903236	3 1	pcs
44 49e 49e 55	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve			96915630 96903236 98676211	3 1 1	pcs pcs
<ul> <li>44</li> <li>49e</li> <li>49e</li> <li>55</li> <li>56b</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate			96915630 96903236 98676211 99048161	3 1 1 1	pcs pcs
<ul> <li>44</li> <li>49e</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate Cover			96915630 96903236 98676211 99048161 97789433	3 1 1 1 1	pcs pcs pcs pcs
<ul> <li>44</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> <li>58</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate			96915630 96903236 98676211 99048161 97789433 98893158 96536032	3 1 1 1 1 1 4	pcs pcs pcs pcs pcs pcs pcs
<ul> <li>44</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> <li>58</li> <li>60</li> <li>65a</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate Cover Bulk, Spring (20 pcs) Retainer		Length (mm): 540	96915630 96903236 98676211 99048161 97789433 98893158 96536032 98461640	3 1 1 1 1 4 1	pcs pcs pcs pcs pcs pcs pcs pcs
<ul> <li>44</li> <li>49e</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> <li>58</li> <li>60</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate Cover Bulk, Spring (20 pcs) Retainer Bulk, Shaft seal (12 pcs)			96915630 96903236 98676211 99048161 97789433 98893158 96536032 98461640 96984086	3 1 1 1 1 4 1 1	pcs pcs pcs pcs pcs pcs pcs pcs pcs
<ul> <li>44</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> <li>58</li> <li>60</li> <li>65a</li> <li>105</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate Cover Bulk, Spring (20 pcs) Retainer Bulk, Shaft seal (12 pcs) Adjusting fork		Length (mm): 540	96915630 96903236 98676211 99048161 97789433 98893158 96536032 98461640 96984086 965878	3 1 1 1 4 1 1 396	pcs pcs pcs pcs pcs pcs pcs pcs pcs pcs
<ul> <li>44</li> <li>49e</li> <li>55</li> <li>56b</li> <li>56</li> <li>58</li> <li>60</li> <li>65a</li> </ul>	Bulk, Impeller cpl. (5 pcs) Impeller cpl. Outer sleeve Base plate Base plate Cover Bulk, Spring (20 pcs) Retainer Bulk, Shaft seal (12 pcs)		Length (mm): 540	96915630 96903236 98676211 99048161 97789433 98893158 96536032 98461640 96984086	3 1 1 1 4 1 1 396 586	pcs pcs pcs pcs pcs pcs pcs pcs pcs pcs