

Date: 16/02/2019

Qty. | Description

1 CRN 10-12 A-FGJ-A-E-HQQE



Product No.: 96501295

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

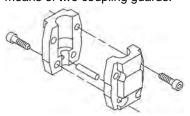
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

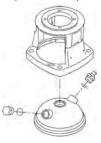
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

· Rotating seal ring material: silicon carbide (SiC)



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Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE3 in accordance with IEC 60034-30-1.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water

Liquid temperature range: -20 .. 120 °C Liquid temperature during operation: 20 °C Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 2917 rpm

Rated flow: 10 m³/h
Rated head: 96.7 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals on nameplate: CE, EAC,ACS Curve tolerance: ISO9906:2012 3B



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Materials:

Base: Stainless steel

EN 1.4408

AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Maximum ambient temperature: 60 °C Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 120 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 40

1 1/2 inch

Size of outlet connection: DN 40

1 1/2 inch

Pressure rating for pipe connection: PN 25 Flange rating inlet: 300 lb Flange size for motor: FT130

Electrical data:

Motor standard: IEC
Motor type: 112MC
IE Efficiency class: IE3
Rated power - P2: 4 kW
Power (P2) required by pump: 4 kW
Mains frequency: 50 Hz

Rated voltage: 3 x 380-415D V

Rated current:

Rated current:

Starting current:

Cos phi - power factor:

Rated speed:

Efficiency:

Motor efficiency at full load:

Motor efficiency at 3/4 load:

Motor efficiency at 1/2 load:

88.6 %

Motor efficiency at 1/2 load:

88.7 %

Motor efficiency at 1/2 load: 85. Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

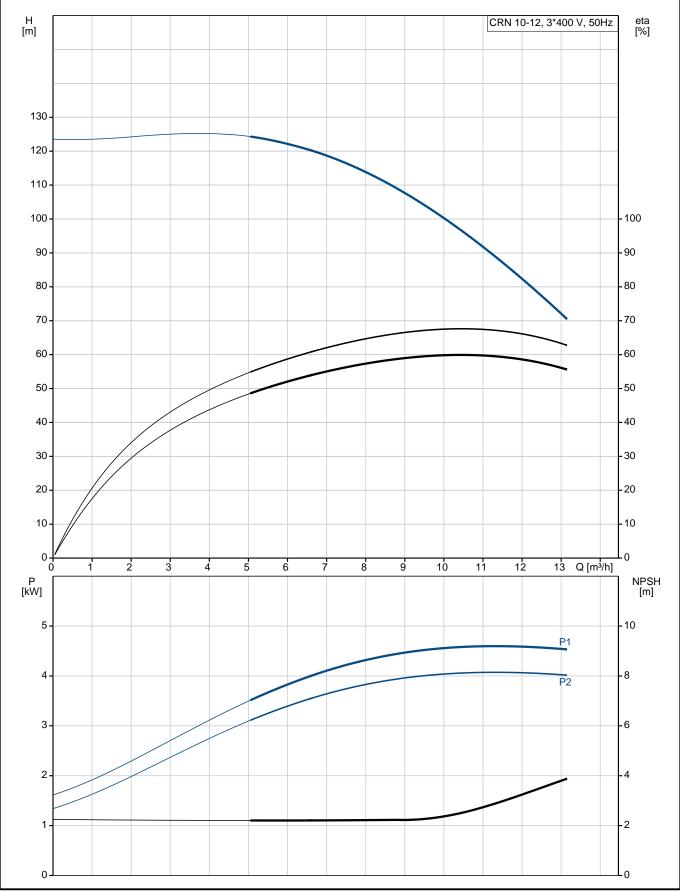
Others:

Minimum efficiency index, MEI ≥: 0.70 Net weight: 75 kg Gross weight: 79 kg Shipping volume: 0.13 m³



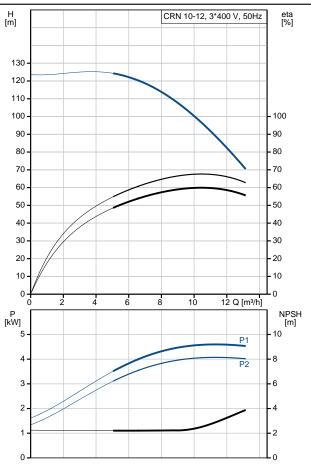
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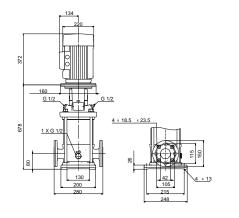
96501295 CRN 10-12 A-FGJ-A-E-HQQE 50 Hz

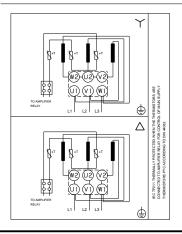




Description	Value
General information:	
Product name:	CRN 10-12
Froduct name.	A-FGJ-A-E-HQQE
Product No:	96501295
EAN number:	5700396219257
Technical:	
Pump speed on which pump data are	2917 rpm
based:	<u>'</u>
Rated flow:	10 m³/h
Rated head:	96.7 m
Head max:	122 m
Stages:	12
Impellers:	12
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CE, EAC,ACS
Curve tolerance:	ISO9906:2012 3B
Pump version:	Α
Model:	Α
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	60 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 120 °C
	25 bar / -20 °C
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 40
	1 1/2 inch
Size of outlet connection:	DN 40
	1 1/2 inch
Pressure rating for pipe connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FT130
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-20 120 °C
Liquid temperature during operation:	20 °C
Density:	998.2 kg/m³
Electrical data:	-
Motor standard:	IEC
Motor type:	112MC
IE Efficiency class:	IE3
Rated power - P2:	4 kW
Power (P2) required by pump:	4 kW
Mains frequency:	50 Hz
Rated voltage:	3 x 380-415D V







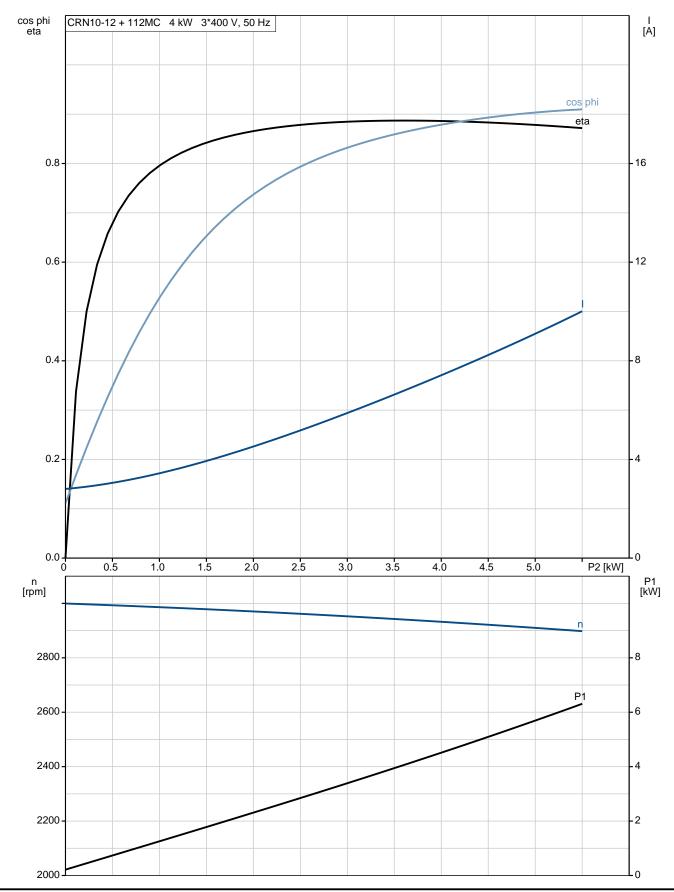


Description	Value
Rated current:	7.9 A
Starting current:	1000-1110 %
Cos phi - power factor:	0.87-0.87
Rated speed:	2920-2940 rpm
Efficiency:	IE3 88,1%
Motor efficiency at full load:	88.1 %
Motor efficiency at 3/4 load:	88.6 %
Motor efficiency at 1/2 load:	85.2 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	PTC
Motor No:	85U15413
Controls:	
Frequency converter:	NONE
Others:	
Minimum efficiency index, MEI ≥:	0.70
Net weight:	75 kg
Gross weight:	79 kg
Shipping volume:	0.13 m³



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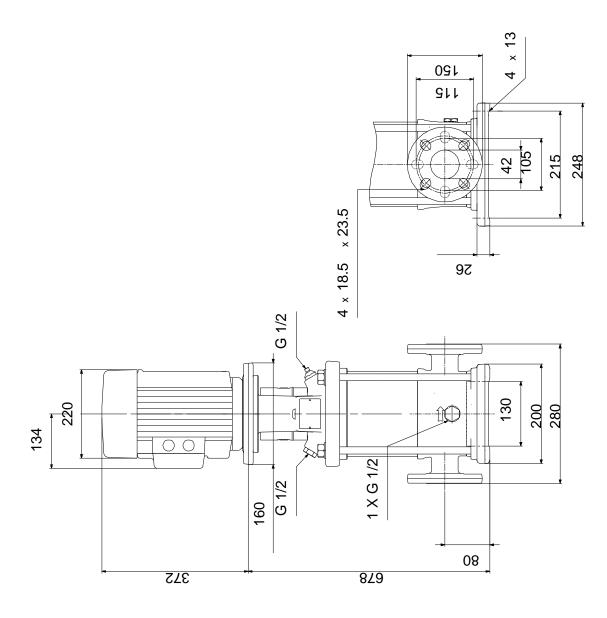
96501295 CRN 10-12 A-FGJ-A-E-HQQE 50 Hz





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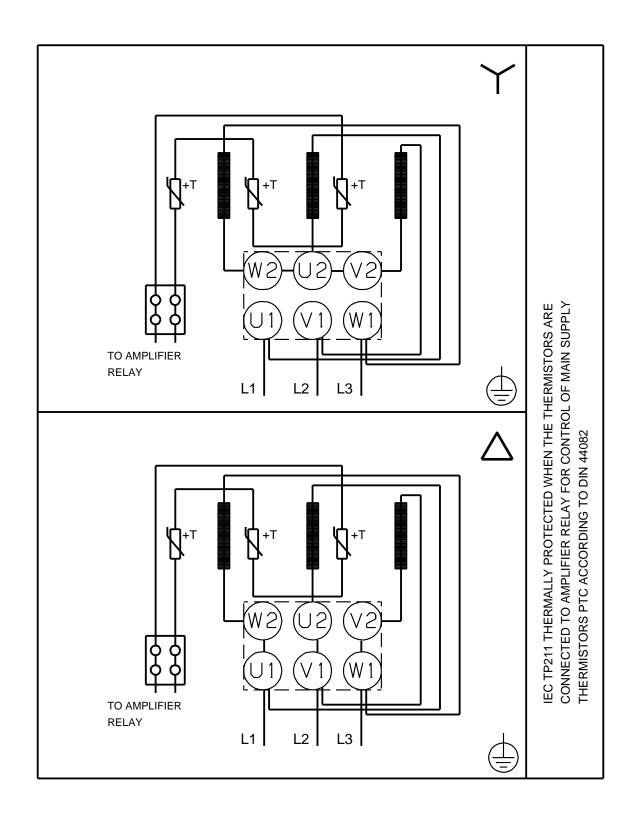


Note! All units are in [mm] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



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96501295 CRN 10-12 A-FGJ-A-E-HQQE 50 Hz



Note! All units are in [mm] unless others are stated.

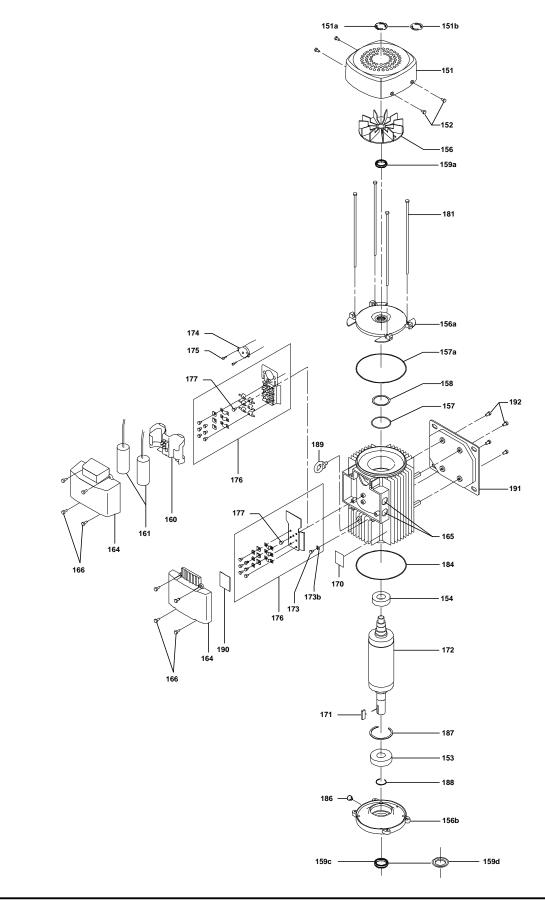


Date: 16/02/2019 (tm069460 for MECR 10 standard) 62 -28a --65 45 26c 26b



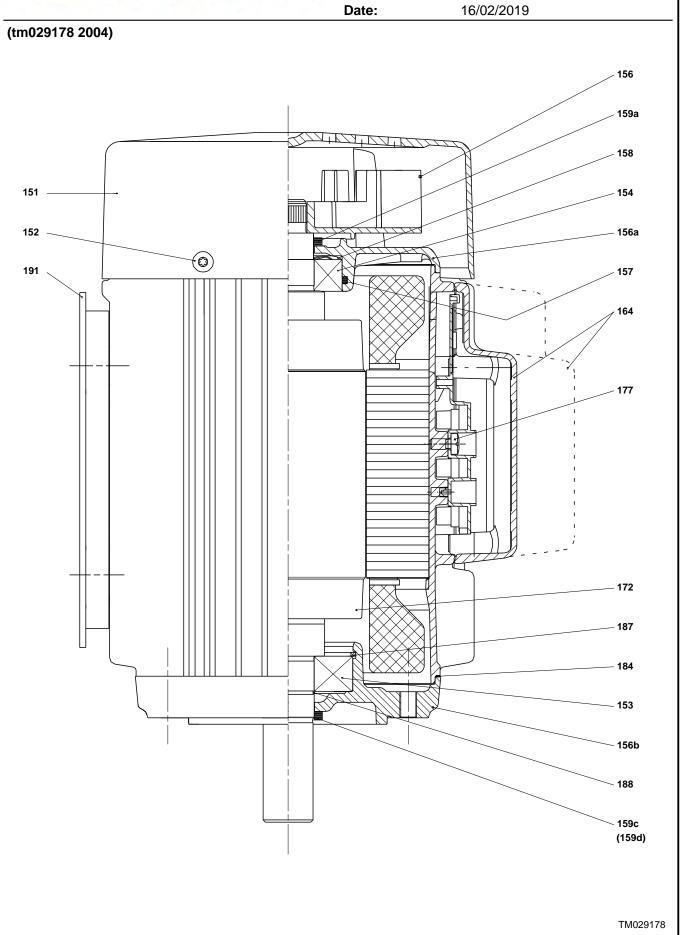
Date: 16/02/2019

(tm029184 0505)



TM029184







Date: 16/02/2019

Spare parts CRN 10-12, Product No. 96501295 Valid from 1.1.2011 (1152)

Pos	Description Kit shamber stock	Annotation	Classification Data	Part no.		Uni
00	Kit, chamber stack			96491730	1	pcs
80	Chamber stack					1
3	Top intermediate chamber					
	Guide vane					
	Cover plate					
3	Top intermediate chamber					
4a	Intermediate chamber cpl.					
	Sand Lifter					
	Guide cup					
	Bearing plate					
	Guide vane					
3	Intermediate chamber					
45	Neck ring cpl.					
47	Bearing bush					
65	Retainer					
4	Intermediate chamber cpl.					
3	Intermediate chamber					
45	Neck ring cpl.					
65	Retainer					
26a	Strap cpl.					
26.c	Washer		Designation: DIN 125A			
			Thickness: 1,6			
26.b	Hex head screw					
44b	Inlet part					
44a	Inlet part cpl.					
	Inlet part					
45	Neck ring cpl.					
65	Retainer					
47	Bearing ring					
49	Impeller cpl.					
51	Shaft, spline, cpl.					
<u> </u>	Bar					
62	Stop ring					
64c	Spacing pipe		Length (mm): 12.7			
64a	Spacing bush		Length (mm): 9.00			
64.d	Spacer		Longar (mm): 5.00			
64	Spacing pipe		Length (mm): 29.05			
66	Wedge lock washer		Lengin (min). 29.03			
67	Lock nut		Thread: M8			
69	Spacing bush		Length (mm): 18.00			
09	Kit, coupling		Lengui (mm). 16.00	96511350	1	noc
	Adjusting fork			90311330		pcs
0	Hex socket head cap screw		Designation: DIN 912			1
9	nex socket flead cap screw		-			4
			Length (mm): 25			
40-	Counting half		Thread: M8			•
10a	Coupling half		Diameters 5			2
10	Shaft pin		Diameter: 5			1
			Length (mm): 26			
	Kit, coupling guard			96509612		pcs
7.a	Combi Slot Torx screw					4
7	Coupling guard					2
	Kit, gaskets			96509609	1	pcs
	Gasket					2



Pos	Description	Annotation Classification Data	Part no.	Qty. Ur
24	O-ring			2
37	O-ring	Diamatan F 0		2
38a	O-ring	Diameter: 5,3		1
		Material type: EPDM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		1
		Material type: EPDM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		2
		Material type: EPDM		
		Thickness: 2,4		
60	Spring			4
415	Gasket			2
441b	Gasket	Internal diameter: 49		2
		Outer diameter: 92		
		Thickness: 2		
	Kit, plug		96511312	1 pc
18	Air vent screw			1
*	Spindle			
	Plug			
25a	Drain plug			1
25a	Plug			1
38a	O-ring	Diameter: 5,3		1
30a	O-filing	Material type: FKM		
		Thickness: 2,4		
20-	O win a			4
38a	O-ring	Diameter: 5,3		1
		Material type: EPDM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		1
		Material type: FKM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		2
		Material type: FKM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		1
		Material type: EPDM		
		Thickness: 2,4		
38	O-ring	Diameter: 16,3		2
		Material type: EPDM		
		Thickness: 2,4		
	Kit, shaft seal HQQE	•	96511844	1 pc
	Emery cloth			1
	Grinding device			1
105	Shaft seal	Material type: HQQE		1
100	Kit, wear parts	Material type: SIC	96511922	
4a	Intermediate chamber cpl.	material type. ere	00011022	2
ти	Sand Lifter			
	Guide cup			
	•			
	Bearing plate			
2	Guide vane			
3	Intermediate chamber			
45	Neck ring cpl.			
47	Bearing bush			
65	Retainer			
26.c	Washer	Designation: DIN 125A		2
		Thickness: 1,6		
26.b	Hex head screw			2
45	Neck ring cpl.			12
	Bearing ring			2



Pos	Description Potological sing	Annotation Classification Data Part no. Qty	y. Un
62	Retaining ring	Longith (marx) 40.7	1
64c	Spacing pipe	Length (mm): 12.7	1
64a	Spacing bush	Length (mm): 9.00	2
64.d	Spacer		2
65	Retainer		12
66	Wedge lock washer		1
67	Lock nut	Thread: M8	1
	Motor	85903740 1	рс
	Kit, bearing cpl.	96279802	1
111	Ball bearing	Designation: 6206.2Z.C3.SYN	
153	Angular-contact bearing		
157	O-ring	Diameter: 62	
		Material type: NBR	
		Thickness: 3	
158	Waved washer		
	Kit, end shield	96279790	1
156a	End shield	33210100	
157	O-ring	Diameter: 62	
	g	Material type: NBR	
		Thickness: 3	
158	Waved washer	HIIOHIO33. J	
150 159a	Seal ring		
เวษล	=	00070005	4
100	Kit, eyebolt	96279825	1
189	Eyebolt	0007077	4
	Kit, fan	96279758	1
156	Fan		
159c	Seal ring		
159a	Seal ring		
	Kit, fan cover	96279756	1
151b	Label		
151	Fan cover		
152	Pan head thread forming screw		
	Kit, flange	96279779	1
156b	Flange		
159.c	Seal ring		
186	Drain plug		
	Kit, shaft seal	96279763	1
159c	Seal ring		-
159a	Seal ring		
.000	Kit, staybolts	96279793	1
181	Pan head staybolt	50219193	'
101	Kit, terminal board	96279769	1
170-		902/9/69	'
173a	Base	Designation COMPLEODY TO	
173	Pan head thread forming screw	Designation: COMBI TORX T25	
176	Slot cheese head screw	Designation: COMBI TORX T25	
		Length (mm): 10	
		Thread: M5	
176	Terminal		
176	Connecting piece		
176	Wire clamp		
176	Terminal board		
177	Pan head screw		
	Kit, terminal box	96279772	1
164	Terminal box cover w/gasket		
166	Pan head thread forming screw		
1a	Pump head	98824712 1	рс
2	Pump cover	98481138 1	pc



	Pos	Description	Annotation	Classification Data	Part no.	Qty.	Unit
+	4a	Intermediate chamber cpl.			98371088	2	pcs
-	4	Intermediate chamber cpl.			98371086	9	pcs
	3	Intermediate chamber			983710	64 1	
	6	Base			98892305	1	pcs
	7.a	Bulk, Combi Slot Torx screw (1000 pcs)			96886324	4	pcs
	10	Bulk, Shaft pin (10 pcs)		Diameter: 5	96536473	1	pcs
				Length (mm): 26			
+	18	Bulk, Air vent screw (5 pcs)			96547461	1	pcs
+	18	Air vent screw			95061351	1	pcs
	25	Bulk, Plug (10 pcs)			96536013	1	pcs
	26a	Strap cpl.			98984431	2	pcs
	26.c	Bulk, Washer (4 pcs)		Designation: DIN 125A	99262704	2	pcs
				Thickness: 1,6			
	26.c	Washer		Designation: DIN 125A	96586880	2	pcs
				Thickness: 1,6			
	26	Staybolt			98982883	4	pcs
	37.a	Bulk, O-ring (20 pcs)			96538857	1	pcs
	38a	Bulk, O-ring (10 pcs)		Diameter: 5,3	99198791	1	pcs
				Material type: EPDM			
				Thickness: 2,4			
	38	Bulk, O-ring (10 pcs)		Diameter: 16,3	99198815	2	pcs
				Material type: EPDM			
				Thickness: 2,4			
	38	Bulk, O-ring (50 pcs)		Diameter: 16,3	99412727	2	pcs
				Material type: EPDM			
				Thickness: 2,4			
	44b	Inlet part				1	pcs
+	44a	Inlet part cpl.			98890953	1	pcs
	47	Bulk, Bearing ring (10 pcs)			96538795	2	pcs
	49	Impeller cpl.			98459841	12	pcs
+	51	Shaft, spline, cpl.			98368637	1	pcs
	56	Base plate			98824711	1	pcs
	60	Bulk, Spring (20 pcs)			96538963	4	pcs
	64c	Bulk, Spacing pipe (5 pcs)		Length (mm): 12.7	97980241	1	pcs
	64a	Bulk, Spacing bush (20 pcs)		Length (mm): 9.00	96538950	2	pcs
	64.d	Bulk, Spacer (20 pcs)			97516851	2	pcs
	64	Bulk, Spacing pipe (20 pcs)		Length (mm): 29.05	96535101	9	pcs
	66	Bulk, Wedge lock washer (10 pcs)			96536157	1	pcs
	67	Bulk, Lock nut (10 pcs)		Thread: M8	98277008	1	pcs
	69	Bulk, Spacing bush (20 pcs)		Length (mm): 18.00	96538948	1	pcs
	76a	Bulk, Rivet (100 pcs)			96620489	1	pcs
	105	Bulk, Shaft seal (11 pcs)		Material type: HQQE	96538914	1	pcs
	203	Helical compression spring			96547671	2	pcs